

DART AEROSPACE LTD		Work Order:	
Description: Collective Bell Crank		Part Number:	D212-725-1-007
Inspection Dwg: D4215	Rev: A	Page 1 of 1	

FIRST ARTICLE INSPECTION DIMENSION SHEET

MRB decisions on this part may only be performed by Dart DE #02. Any changes to the design, manufacturing process, approved operating environment and design loading spectrum will require a review of the fatigue evaluation for this part.

				Record Actual Dimensions				
Dim	Min	Max		1	2	3	4	5
HAAS Section								
A	0.806	0.826						
B	0.215	0.235						
C	0.370	0.390						
D	0.220	0.280						
E	99.5	100.5						
F	0.086	0.106						
G	6.452	6.472						
H	0.022	0.042	1 ST Side					
H	0.022	0.042	2 nd Side					
I	0.998	1.000						
J	1.390	1.410						
K	2.944	2.954						
L	2.263	2.273						
M	0.249	0.255						
N	0.973	0.993						
O	0.904	0.906						
P	0.249	0.255						
Q	0.015	0.035	1 ST Side					
Q	0.015	0.035	2 nd Side					
R	0.834	0.854						
S	1.040	1.060						
T	0.220	0.280						

Measured by:		Date:	
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Manual Milling Section								
AA	0.218	0.238						
AB	0.594	0.599						
AC	0.430	0.435						
AD	0.197	0.217						
AE	0.798	0.818						
AF	0.730	0.750						
AG	0.100	0.160						
Accept/Reject								

Measured by:		Date:	
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Audited by:		Date:	
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Preliminary Approval:		Date:	
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Rev	Date	Change	Revised by	Approved
B	08.12.02	Dimensions updated per Dwg Rev. D	KJ/DD	
C	10.02.02	Dimensions updated	KJ	
D	10.06.02	Dwg Rev updated	KJ	
E	13.08.23	Dwg D212-725-1 superceded by D4215	KJ	
F	16.02.24	Tolerances for dimensions G, K, L and R revised	KJ	